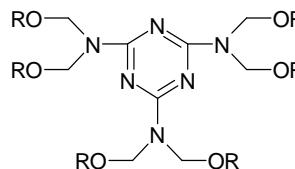


CHARACTERISTICS

Hexamethoxymethyl melamine resin

STRUCTURE



FORM OF DELIVERY

97%, solvent-free

PROPERTIES

Determined per batch:

Dynamic Viscosity DIN EN ISO 3219-B
 Cone-plate, 23°C [mPa.s] 3000 - 6500

Non-Volatile Matter DIN EN ISO 3251
 (1 h; 120 °C; 2g) [%] 96 - 100

Not continually determined:

Iodine Colour Number DIN 6162 < 1

Density (Liquids)
 Approx. at 20°C [g/ml] 1,20

Flash Point (Pensky-Martens)
DIN EN 22719 (analogue) [°C] > 90

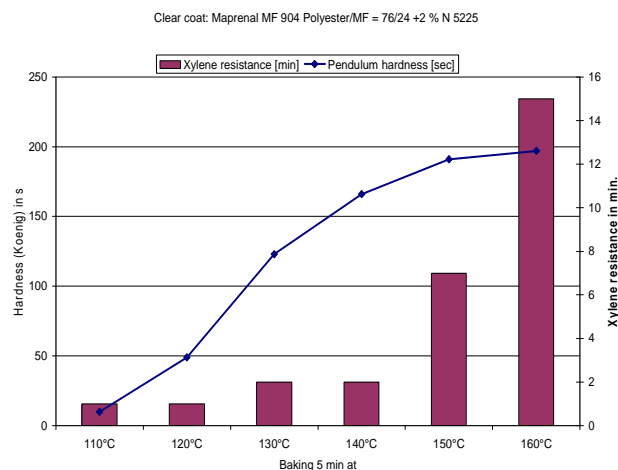
Formaldehyde Content (Sulfite)
DIN EN ISO 11402 4.3 [%] < 0,20

Molecular Weight Distribution
 (GPC/PSI) (M_w/M_n) 1,20

USES:

Standard type of HMMM resin for solvent- and waterborne (with co-solvent) baking enamels. Fields of application are acid cured coatings such as automotive primers, base and clear coats as well as coil coatings.

FILM PROPERTIES:



STORAGE STABILITY:

At temperatures up to 25°C storage stability of Maprenal MF 904/97 packed in original containers amounts to at least 24 months after day of production. Some turbidity may occur in isolated cases, but this has no effect on product quality.



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